# « S » TRASH RAKES

**FIXED HEAD TYPE** 



## **PURPOSE**

- Heavy-duty rake used to remove larger debris from the water (branches, plants, plastic cans, large seaweed, large crabs, man-made refuse, etc.).
- The "S" rake is used at the entrance of the screening plants of thermal and nuclear power stations, LNG terminals, desalination plants, fertilizer plants, drinking water, sewage and irrigation plants.
- Fixed head structure, where one rake cleans one bar screen)

### **DESCRIPTION**

- The bar rack is installed across the pit. The rake is normally parked in its top position above deck.
- The comb is disengaged from the bar rack.
   When a signal is received, the rake travels downwards, directed by the wall guides.
- On reaching the bottom, the rake tilts from its open position to its raking position. The rake tines penetrate between the bars of the rack.
- The rake travels up-wards collecting and storing the debris.
- When the rake reaches the top, above deck, it tilts and the water brought up by the rake scoop flushes the debris away into the deck flume.

## **ADVANTAGES**

- Well proven, hundreds in service
- Sturdy and reliable
- High debris-removal capacity
- No messy debris removal at the top
- ◆ Economical
- Fully-automatic
- Minimal maintenance requirement
- Can be fitted with the "Bio-Flush ™" fishprotection device



## **OPTIONAL FEATURES**

- Two-speed rake vertical travel
- "Bio-FlushTM" fish-saving device
- Seismic qualification
- Built-in trash basket
- Atex compliance





## **NECESSARY ANCILLARIES**

- Pit dewatering stoplogs
- Head-loss monitoring system
- Electrical control cabinet
- Trash collection system

### **MATERIALS**

- Bar rack, rake, wall guides, debris collector:
   For fresh-water: painted carbon steel or AISI 304L stainless steel; For seawater: AISI 316L stainless steel with anodes, duplex or super-duplex stainless steel
- ◆ Cable drum: For fresh-water : carbon steel; For seawater : AISI 316L stainless steel
- Top structure: For fresh-water: painted carbon steel; For seawater: AISI 316L stainless steel
- Rake tines, rollers: polyamide
- Bolts and nuts: For fresh-water: A2 stainless steel. For seawater: A4 stainless steel, duplex or super-duplex stainless steel
- Deck wheels: cast iron
- Deck track: carbon steel

### SIZE AND DATA

- ◆ Standard width from 1.5 to 5 m (3 to 16 ft). Wider rakes to special order
- ◆ Bar spacing from 20 to 80 mm (3/4 to 3 inches)
- ♦ Tidal variation: no limit in practice





